

Ship to offshore

Work Order ID 151402

151402

Page 1

Monday, September 26, 2016 8:45:03 AM

Item ID: D350-636-047

Accept

N900040100

Setup

Start

NS1

Revision ID:

Stop

NS2

Item Name: Run-on Landing Wearplates Fits LH or RH

Start Date: 9/26/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 9/29/2016 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-636

J

SEP 20 2016

DAS

6

9-89

DAS

21

9-89

1609-26

100

Document Control

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPPD350-636-047 CHG005

DAS

27

9-89

SEP 27 2016

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

SEP 26 2016

DAS

6

9-89

28

9-89

115

QC4- 100% Inspect kits for completeness

0.00

115

QC

Memo

0.01

Quality Control

DAS

27

9-89

SEP 27 2016

Work Order ID 151402***151402***

Page 2

Monday, September 26, 2016 8:45:03 AM

Item ID: D350-636-047

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Run-on Landing Wearplates Fits LH or RH

Start Date: 9/26/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 9/29/2016 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

120

Packaging

Packaging

0.00

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-636-047
Location:FG041*offshore*DAS
27
9-8928
9-89

SEP 27 2016

130

130

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.02

DAS
21
9-89

SEP 27 2016

DAS
21
9-89

SEP 27 2016

Picklist Print

Monday, September 26, 2016 8:45:02 AM

Page 1

Work Order ID: 151402

151402

Parent Item: D350-636-047

D350-636-047

Parent Item Name: Run-on Landing Wearplates Fits LH or RH

Start Date: 9/26/2016

Required Date: 9/29/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10.09.27 NEW ISSUE DD VERF:EC IPP
Rev:B 11.04.14 ecn11-553 DD verf:EC IPP REV:C AS
PER ECN 11-603 JLM 11.07.07 VERIFIED BY:DD IPP Rev:D 112.04.16
AS PER ECN 12-542 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4154-041
D4154-041
Wearplate Assembly

DAS
27
9-89

Location	Loc Qty	Loc Code
----------	---------	----------

FP002	2	
143342	2	

AN3C36A
AN3C36A
Bolt

DAS
27
9-89

Location	Loc Qty	Loc Code
----------	---------	----------

FG	47	
101261	4	
122204	2	
m131367	1	
m132169	40	
FP001	64	
m131856	1	
m132381	63	
OVER002	201	
m133916	80	
m135310	41	
m135720	80	

**

**

DAS
6
9-89

28
9-85

DAS
6
9-89

28
9-89

SEP 26 2016

Picklist Print

Monday, September 26, 2016 8:45:02 AM

Page 2

Work Order ID: 151402

151402

Parent Item: D350-636-047

D350-636-047

Parent Item Name: Run-on Landing Wearplates Fits LH or RH

Start Date: 9/26/2016

Required Date: 9/29/2016

Start Qty: 1.00

Required Qty: 1.00

AN3C37A

Purchased

No

110

Each

300.0000

1

1

AN3C37A
BOLT

DAS 28
6 9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

OVER002

210

M131856

70

M132169

70

M132381

70

ST347

90

131651

20

M135718

70

AN3C42A

Purchased

No

110

Each

57.0000

1

1

AN3C42A
Bolt

DAS 28
6 9-89

SEP 26 2016

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

5

121103

5

OVER002

40

m133336

10

m133920

10

m134131

10

m134133

10

ST338a

3

m130485

3

ST347

9

m133091

9

Picklist Print

Monday, September 26, 2016 8:45:02 AM

Work Order ID: 151402

151402

Parent Item: D350-636-047

D350-636-047

Parent Item Name: Run-on Landing Wearplates Fits LH or RH

Start Date: 9/26/2016

Required Date: 9/29/2016

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0363R

Purchased

No

110

Each

619.0000

10

10

NAS1149C0363R

Washer

**

DAS
27
9-89

Location

Loc Qty

Loc Code

FP001

265

114742

6

m133077

259

GA

210

m133077

210

ST266

144

m135672

144

MS21043-3

Purchased

No

110

Each

1,352.000

5

5

MS21043-3

Nut

**

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

80

103691

80

FP001

11

m130673

11

GA

197

m133990

197

OVER007

400

m134861

0

m135704

400

ST302

595

m135442

195

m135544

400

ST304

69

m131340

69

SEP 26 2016

DAS
28
9-89

Picklist Print

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Page 4

Work Order ID: 151402

151402

Parent Item: D350-636-047

D350-636-047

Parent Item Name: Run-on Landing Wearplates Fits LH or RH

Start Date: 9/26/2016

Required Date: 9/29/2016

Start Qty: 1.00

Required Qty: 1.00

D3873-1

Manufactured No

110 Each

85.0000

8

8

D3873-1

Bushing

**

DAS

6

9-89

28

9-89

Location

Loc Qty

Loc Code

FP001

65

136425

14

137632

1

141441

50

ST056

20

137632

20

D4171-1

Manufactured No

110 Each

15.0000

1

1

D4171-1

Bushing

**

DAS

6

9-89

28

9-89

Location

Loc Qty

Loc Code

ST088

15

137712

15

D4170-3

Manufactured No

Each

46.0000

4

D4170-3

Bushing

**

DAS

6

9-89

28

9-89

Location

Loc Qty

Loc Code

ST088

46

137770

15

138408

31

AN3C34A

Purchased No

110 Each

16.0000

1

1

AN3C34A

BOLT

**

13348

SEP 26 2016

DAS

6

9-89

28

9-89

Location

Loc Qty

Loc Code

ST348

16

m134676

16

DAS

27

9-89

Monday, September 26, 2016 8:45:02 AM

Shop Packet Print

Page 4

Work Order ID 151402

offshore
151402

Page 1

Monday, September 26, 2016 8:45:03 AM

Item ID: D350-636-047

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Run-on Landing Wearplates Fits LH or RH

Start Date: 9/26/2016 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 9/29/2016 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-636

J

SEP 2⁰ 2016

DAS
21
9-88

DAS
21
9-88

SEP 26 2016

100

Document Control

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPPD350-636-047 CHG005

P

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

115

QC4- 100% Inspect kits for completeness

0.00

115

QC

Memo

0.01

Quality Control

(CONTINUED FROM PREVIOUS PAGE)

Item	Qty -015	Qty -016	Qty -017	Qty -018	Qty -047	Part Number	Description
***43	2	2	2	2		D3493-1	WASHER
*90	1	1	1	1	1	D4154-041	WEARPLATE ASSEMBLY
*91A	4	4	4	4	4	AN3C36A	BOLT
91B	1	1	1	1	1	AN3C37A	BOLT
91C	1	1	1	1	1	AN3C42A	BOLT
*92	7	7	7	7	8	AN960C10	WASHER (OR NAS1149CO363R)
92A			1	1		AN960C10	WASHER (OR NAS1149CO363R) ³
*93	4	4	4	4	4	MS21043-3	NUT
*94	7	7	7	7	8	D3873-1	BUSHING
94A			1	1		D3873-1	BUSHING ³
*95	1	1	1	1	1	D4171-1	BUSHING ³
96					4	D4170-3	SPACER
*97	1	1	1	1	1	AN3C34A	BOLT
*98	2	2	2	2	2	AN960C10	WASHER (OR NAS1149CO363R)
*99	1	1	1	1	1	MS21043-3	NUT

* PART OF D4168-041/-042/-043/-044

** TO BE SUPPLIED BY CUSTOMER

*** ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM

¹ QTY USED MAY BE LESS ON SKIDTUBES WITH APICAL CYLINDRICAL OR TRI-BAG FLOATS² HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL CYLINDRICAL BAG FLOATS³ HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS⁴ HARDWARE NOT USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS